Figure 1 shows a bottom view of the spherometer.





Let \mathbf{L} equal the center-to-center separation of the feet. \mathbf{L} is the difference between the outer-to-outer separation of the feet and the diameter of the feet, both of which are measured.

Let **a** be the distance from the center of each foot to the center of the system **P**.

In the right triangle shown in the figure, $\frac{1}{2}\mathbf{L} = \mathbf{a}\cos(30^\circ) = \frac{\sqrt{3}}{2}\mathbf{a}$. So, $\mathbf{a} = \frac{1}{\sqrt{3}}\mathbf{L}$.

Figure 2 shows one foot of the spherometer in contact with a sphere of unknown radius.



Figure 2

In this figure, \mathbf{R} is the unknown radius of the sphere, \mathbf{r} is the radius of the spherometer foot, and \mathbf{h} is the difference between the spherometer reading when in contact with the sphere and the reading when in contact with a flat surface.

Figure 3 shows a right triangle superimposed on Figure 2.



Figure 3

With the help of Figure 2, it is found that the length of the hypotenuse of the right triangle is $\mathbf{R} + \mathbf{r}$. The lengths of the two legs are $\mathbf{R} - \mathbf{h} + \mathbf{r}$ and \mathbf{a} .

Applying the Pythagorean Theorem, $(\mathbf{R} + \mathbf{r})^2 = ((\mathbf{R} + \mathbf{r}) - \mathbf{h})^2 + \mathbf{a}^2$.

$$(\mathbf{R} + \mathbf{r})^2 = (\mathbf{R} + \mathbf{r})^2 - 2\mathbf{h}(\mathbf{R} + \mathbf{r}) + \mathbf{h}^2 + \mathbf{a}^2$$
$$0 = -2\mathbf{h}(\mathbf{R} + \mathbf{r}) + \mathbf{h}^2 + \mathbf{a}^2$$
$$2\mathbf{h}(\mathbf{R} + \mathbf{r}) = \mathbf{h}^2 + \mathbf{a}^2$$
$$\mathbf{R} + \mathbf{r} = \frac{\mathbf{h}}{2} + \frac{\mathbf{a}^2}{2\mathbf{h}}$$
$$\mathbf{R} = \frac{\mathbf{h}}{2} + \frac{\mathbf{a}^2}{2\mathbf{h}} - \mathbf{r}$$

Replacing \mathbf{a}^2 with $\frac{1}{3}\mathbf{L}^2$ gives our final result: $\mathbf{R} = \frac{\mathbf{h}}{2} + \frac{\mathbf{L}^2}{6\mathbf{h}} - \mathbf{r}$.